## **Data sheet**

6ES7511-1AK02-0AB0



\*\*\*spare part\*\*\* SIMATIC S7-1500, CPU 1511-1 PN, central processing unit with work memory 150 KB for program and 1 MB for data, 1st interface: PROFINET IRT with 2-port switch, 60 ns bit performance, SIMATIC Memory Card required

Product type designation  HW functional status  FS03  Firmware version  Product function  Isam data  Isam data	information		
Firmware version  Product function  Is M data  Isochronous mode  Engineering with  STEP 7 TIA Portal configurable/integrated from version  V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configuration control  via dataset  Yes  Display  Screen diagonal [cm]  Control elements  Number of keys  Mode buttons  2  Supply voltage  Rated value (DC)  permissible range, lower limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Yes; I&M0 to I&M3  Yes; IbM0 to I&M3  Yes; Distributed and central; with minimum OB 6x cycle of 625 µs (distributed and 1 ms (central))  Yes (Distributed and central; with minimum OB 6x cycle of 625 µs (distributed and 1 ms (central))  Yes, Distributed and central; with minimum OB 6x cycle of 625 µs (distributed and 1 ms (central))  Yes, Distributed and central; with minimum OB 6x cycle of 625 µs (distributed and 1 ms (central))  Yes  V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V18 (BW V2.9) / V15 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  Ves  Display  Screen diagonal [cm]  3.45 cm  Control elements  Number of keys  8  Mode buttons  2  Supply voltage  Rated value (DC)  permissible range, lower limit (DC)  24 V  permissible range, upper limit (DC)  Reverse polarity protection	type designation	CPU 1511-1 PN	
Product function  • I&M data • Isochronous mode  Engineering with • STEP 7 TIA Portal configurable/integrated from version  via dataset  Yes  Configuration control  via dataset  Yes  Display  Screen diagonal [cm]  Control elements  Number of keys  Mode buttons  2  Supply voltage  Rated value (DC)  permissible range, lower limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Yes; I&M0 to I&M3  Yes; DiskM3  Yes; Distributed and central; with minimum OB 6x cycle of 625 μs (distributed and 1 ms (central))  Yes, (distributed and 1 ms (central)  Yes, (JY (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  Configuration control  Yes  Display  Screen diagonal [cm]  3.45 cm  Control elements  Number of keys  8  Mode buttons  2  Supply voltage  Rated value (DC)  permissible range, upper limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Yes	ctional status	FS03	
I&M data	re version	V2.9	
Isochronous mode     Yes; Distributed and central; with minimum OB 6x cycle of 625 µs (distributed and 1 ms (central)      Engineering with         ■ STEP 7 TIA Portal configurable/integrated from version	function		
Engineering with  STEP 7 TIA Portal configurable/integrated from version  Configuration control  via dataset  Yes  Display  Screen diagonal [cm]  Control elements  Number of keys  Mode buttons  Supply voltage  Rated value (DC)  permissible range, lower limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V18 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V19 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  Ves  Display  Screen diagonal [cm]  3.45 cm  Control elements  Number of keys  4  8  Mode buttons  2  Supply voltage  Rated value (DC)  permissible range, lower limit (DC)  permissible range, upper limit (DC)  Permissible range, upper limit (DC)  Reverse polarity protection	≩M data	Yes; I&M0 to I&M3	
STEP 7 TIA Portal configurable/integrated from version  V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  Configuration control  via dataset  Yes  Display  Screen diagonal [cm]  3.45 cm  Control elements  Number of keys  Mode buttons  2  Supply voltage  Rated value (DC)  permissible range, lower limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V18 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V19 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V10 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V10 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V10 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V10 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V10 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V10 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V10 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V10 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V10 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V10 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V10 (FW V2.9) / V15 (FW V2.9) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V10 (FW V2.9) / V15 (FW V2.9) or higher; with older TIA Portal versions configurable as 6ES7511-	sochronous mode	Yes; Distributed and central; with minimum OB $6x$ cycle of $625~\mu s$ (distributed) and 1 ms (central)	
Configuration control     via dataset   Yes     Display     Screen diagonal [cm]   3.45 cm     Control elements     Number of keys   8     Mode buttons   2     Supply voltage     Rated value (DC)   24 V     permissible range, lower limit (DC)   19.2 V     permissible range, upper limit (DC)   28.8 V     Reverse polarity protection   Yes	ering with		
via dataset         Yes           Display         3.45 cm           Control elements         8           Number of keys         8           Mode buttons         2           Supply voltage           Rated value (DC)         24 V           permissible range, lower limit (DC)         19.2 V           permissible range, upper limit (DC)         28.8 V           Reverse polarity protection         Yes	TEP 7 TIA Portal configurable/integrated from version		
Display         3.45 cm           Control elements         8           Number of keys         8           Mode buttons         2           Supply voltage           Rated value (DC)         24 V           permissible range, lower limit (DC)         19.2 V           permissible range, upper limit (DC)         28.8 V           Reverse polarity protection         Yes	ation control		
Screen diagonal [cm]         3.45 cm           Control elements           Number of keys         8           Mode buttons         2           Supply voltage           Rated value (DC)         24 V           permissible range, lower limit (DC)         19.2 V           permissible range, upper limit (DC)         28.8 V           Reverse polarity protection         Yes	set	Yes	
Number of keys  Number of keys  Mode buttons  2  Supply voltage  Rated value (DC)  permissible range, lower limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  8  4  8  8  10  11  12  12  13  14  15  16  17  18  18  18  18  18  18  18  18  18			
Number of keys         8           Mode buttons         2           Supply voltage           Rated value (DC)         24 V           permissible range, lower limit (DC)         19.2 V           permissible range, upper limit (DC)         28.8 V           Reverse polarity protection         Yes	diagonal [cm]	3.45 cm	
Mode buttons 2  Supply voltage  Rated value (DC) 24 V  permissible range, lower limit (DC) 19.2 V  permissible range, upper limit (DC) 28.8 V  Reverse polarity protection Yes	lements		
Rated value (DC)  permissible range, lower limit (DC)  permissible range, upper limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  24 V  28.8 V  Reverse polarity protection	of keys	8	
Rated value (DC)  permissible range, lower limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  24 V  19.2 V  28.8 V  Reverse polarity protection  Yes	uttons	2	
permissible range, lower limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  19.2 V  28.8 V  Yes	oltage		
permissible range, upper limit (DC)  Reverse polarity protection  28.8 V  Yes	alue (DC)	24 V	
Reverse polarity protection Yes	ible range, lower limit (DC)	19.2 V	
	ible range, upper limit (DC)	28.8 V	
Mains huffering	polarity protection	Yes	
Mains building	uffering		
Mains/voltage failure stored energy time     5 ms	lains/voltage failure stored energy time	5 ms	
• Repeat rate, min. 1/s	Repeat rate, min.	1/s	
Input current	rent		
Current consumption (rated value) 0.7 A	consumption (rated value)	0.7 A	
Current consumption, max. 0.95 A	consumption, max.	0.95 A	
Inrush current, max. 1.9 A; Rated value	current, max.	1.9 A; Rated value	
0.02 A <sup>2</sup> ·s		0.02 A <sup>2</sup> ·s	
Power			
Infeed power to the backplane bus 10 W	ower to the backplane bus	10 W	
Power consumption from the backplane bus (balanced) 5.5 W	consumption from the backplane bus (balanced)	5.5 W	
Power loss	ss		
Power loss, typ. 5.7 W	oss, typ.	5.7 W	
Memory			
Number of slots for SIMATIC memory card 1	of slots for SIMATIC memory card	1	
SIMATIC memory card required Yes	C memory card required	Yes	
Work memory	emory		

• integrated (for program)	150 khyta		
<ul><li>integrated (for program)</li><li>integrated (for data)</li></ul>	150 kbyte		
Load memory	1 Mbyte		
Plug-in (SIMATIC Memory Card), max.	32 Gbyte		
Backup	32 Obyte		
maintenance-free	Yes		
CPU processing times			
for bit operations, typ.	60 ns		
for word operations, typ.	72 ns		
for fixed point arithmetic, typ.	96 ns		
for floating point arithmetic, typ.	384 ns		
CPU-blocks			
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs		
DB			
Number range	1 60 999; subdivided into: number range that can be used by the user: 1		
Č	59 999, and number range of DBs created via SFC 86: 60 000 60 999		
• Size, max.	1 Mbyte; For DBs with absolute addressing, the max. size is 64 KB		
FB			
Number range	0 65 535		
• Size, max.	150 kbyte		
FC			
Number range	0 65 535		
• Size, max.	150 kbyte		
OB			
• Size, max.	150 kbyte		
<ul> <li>Number of free cycle OBs</li> </ul>	100		
<ul> <li>Number of time alarm OBs</li> </ul>	20		
<ul> <li>Number of delay alarm OBs</li> </ul>	20		
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20; With minimum OB 3x cycle of 500 μs		
<ul> <li>Number of process alarm OBs</li> </ul>	50		
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3		
<ul> <li>Number of isochronous mode OBs</li> </ul>	2		
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2		
Number of startup OBs	100		
<ul> <li>Number of asynchronous error OBs</li> </ul>	4		
<ul> <li>Number of synchronous error OBs</li> </ul>	2		
Number of diagnostic alarm OBs	1		
Nesting depth			
per priority class	24		
Counters, timers and their retentivity			
S7 counter			
Number	2 048		
Retentivity			
— adjustable	Yes		
IEC counter			
• Number	Any (only limited by the main memory)		
Retentivity	, ()		
— adjustable	Yes		
S7 times			
• Number	2 048		
Retentivity			
— adjustable	Yes		
IEC timer			
Number	Any (only limited by the main memory)		
Retentivity	Any tony innied by the main memory		
	Any (only limited by the main memory)		
·			
— adjustable	Yes		
— adjustable Data areas and their retentivity	Yes		
— adjustable			
adjustable  Data areas and their retentivity	Yes  128 kbyte; In total; available retentive memory for bit memories, timers,		

-	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
<ul> <li>Retentivity adjustable</li> </ul>	Yes
Retentivity preset	No
Local data	
<ul><li>per priority class, max.</li></ul>	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	1 024; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	, , ,
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	· my c
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	o royto
Number of subprocess images, max.	32
	JL
Hardware configuration	00. A distributed 1/0 and the d
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
<ul><li>integrated</li></ul>	1
• Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• in AS, master	Yes
• in AS, device	Yes
on Ethernet via NTP	Yes
Interfaces	103
Number of PROFINET interfaces	1
Interface	
Interface types	Var. VA
• RJ 45 (Ethernet)	Yes; X1
Number of ports	2
integrated switch	Yes
Protocols	
• IP protocol	Yes; IPv4
<ul> <li>PROFINET IO Controller</li> </ul>	Yes
<ul> <li>PROFINET IO Device</li> </ul>	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
Open IE communication	Yes; Optionally also encrypted

Web server	Yes		
Media redundancy	Yes		
PROFINET IO Controller	103		
Services			
— PG/OP communication	Yes		
— Isochronous mode	Yes		
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)		
— IRT	Yes		
— PROFlenergy	Yes; per user program		
— Prioritized startup	Yes; Max. 32 PROFINET devices		
Number of connectable IO Devices, max.	128; In total, up to 256 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET		
— Of which IO devices with IRT, max.	64		
Number of connectable IO Devices for RT, max.	128		
— of which in line, max.	128		
Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces		
- Number of IO Devices per tool, max.	8		
— Updating times	The minimum value of the update time also depends on communication share		
opeding units	set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data		
Update time for IRT			
— for send cycle of 250 μs	$250~\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 $\mu s$ of the isochronous OB is decisive		
— for send cycle of 500 μs	$500~\mu s$ to 8 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 $\mu s$ of the isochronous OB is decisive		
— for send cycle of 1 ms	1 ms to 16 ms		
— for send cycle of 2 ms	2 ms to 32 ms		
— for send cycle of 4 ms	4 ms to 64 ms		
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 $\mu s$ : 375 $\mu s$ , 625 $\mu s$ 3 875 $\mu s$ )		
Update time for RT			
— for send cycle of 250 μs	250 µs to 128 ms		
— for send cycle of 500 μs	500 μs to 256 ms		
— for send cycle of 1 ms	1 ms to 512 ms		
— for send cycle of 2 ms	2 ms to 512 ms		
— for send cycle of 4 ms	4 ms to 512 ms		
PROFINET IO Device			
Services			
— PG/OP communication	Yes		
— Isochronous mode	No		
— IRT	Yes		
— PROFlenergy	Yes; per user program		
— Shared device	Yes		
Number of IO Controllers with shared device, max.	4		
activation/deactivation of I-devices	Yes; per user program		
Asset management record	Yes; per user program		
nterface types	. 50, por door program		
RJ 45 (Ethernet)			
	Yes		
• 100 Mbps			
Autonogotiation	Yes		
Autocrossing     Industrial Ethornot status LED	Yes		
Industrial Ethernet status LED	Yes		
Protocols			
PROFIsafe	No		
Number of connections			
<ul> <li>Number of connections, max.</li> </ul>	96; via integrated interfaces of the CPU and connected CPs / CMs		
<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10		
<ul> <li>Number of connections via integrated interfaces</li> </ul>	64		
<ul> <li>Number of S7 routing paths</li> </ul>	16		
Redundancy mode			
H-Sync forwarding	Yes		

— MRP Yes; M		
MRP C	a 1st interface (X1)	
— MRP interconnection supported	RP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager;	
— IVII NI IIILO CONTIECTIONI, SUDDONEU TES. di	s MRP ring node according to IEC 62439-2 Edition 3.0	
	equirement: IRT	
	s; For MRP, bumpless for MRPD	
— Number of stations in the ring, max. 50	, ,	
SIMATIC communication		
	ncryption with TLS V1.3 pre-selected	
• S7 routing Yes	7,7	
S7 communication, as server     Yes		
• S7 communication, as client Yes		
,	lline help (S7 communication, user data size)	
Open IE communication		
• TCP/IP Yes		
— Data length, max. 64 kby	te	
several passive connections per port, supported  Yes		
• ISO-on-TCP (RFC1006) Yes		
— Data length, max. 64 kby	te	
• UDP Yes		
	e; 1 472 bytes for UDP broadcast	
	ax. 5 multicast circuits	
• DHCP Yes		
• DNS Yes		
• SNMP Yes		
• DCP Yes		
• LLDP Yes		
• Encryption Yes; O	Yes; Optional	
Web server		
• HTTP Yes; S	tandard and user pages	
	tandard and user pages	
OPC UA		
Runtime license required     Yes; "5	Small" license required	
OPC UA Client     Yes		
<ul> <li>Application authentication</li> </ul> Yes		
— Security policies Availab	Available security policies: None, Basic128Rsa15, Basic256Rsa15,	
	Basic256Sha256	
— User authentication "anony	"anonymous" or by user name & password	
— Number of connections, max.		
<ul> <li>Number of nodes of the client interfaces,</li> <li>recommended max.</li> </ul>		
Number of elements for one call of		
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U		
max.		
Number of elements for one call of 20 OPC UA NameSpaceGetIndexList, max.		
Number of elements for one call of		
OPC_UA_MethodGetHandleList, max.		
Number of simultaneous calls of the client		
instructions for session management, per connection,		
· · · · · · · · · · · · · · · · · · ·		
max.		
* '		
max.  — Number of simultaneous calls of the client 5		
max.  — Number of simultaneous calls of the client 5 instructions for data access, per connection, max.		
max.  — Number of simultaneous calls of the client instructions for data access, per connection, max.  — Number of registerable nodes, max.  — Number of registerable method calls of OPC_UA_MethodCall, max.		
max.  — Number of simultaneous calls of the client instructions for data access, per connection, max.  — Number of registerable nodes, max.  — Number of registerable method calls of OPC_UA_MethodCall, max.  — Number of inputs/outputs when calling		
max.  — Number of simultaneous calls of the client instructions for data access, per connection, max.  — Number of registerable nodes, max.  — Number of registerable method calls of OPC_UA_MethodCall, max.  — Number of inputs/outputs when calling OPC_UA_MethodCall, max.		
max.  — Number of simultaneous calls of the client instructions for data access, per connection, max.  — Number of registerable nodes, max.  — Number of registerable method calls of OPC_UA_MethodCall, max.  — Number of inputs/outputs when calling OPC_UA_MethodCall, max.  • OPC UA Server   5 000  100  20  Yes; D	ata access (read, write, subscribe), method call, custom address space	
max.  — Number of simultaneous calls of the client instructions for data access, per connection, max.  — Number of registerable nodes, max.  — Number of registerable method calls of OPC_UA_MethodCall, max.  — Number of inputs/outputs when calling OPC_UA_MethodCall, max.  • OPC UA Server  — Application authentication  5 000 100 200 700 700 700 700 700 700 700 700 7		
max.  — Number of simultaneous calls of the client instructions for data access, per connection, max.  — Number of registerable nodes, max.  — Number of registerable method calls of OPC_UA_MethodCall, max.  — Number of inputs/outputs when calling OPC_UA_MethodCall, max.  • OPC UA Server  — Application authentication  — Security policies  5 000 100 20 20 Yes; D	ole security policies: None, Basic128Rsa15, Basic256Rsa15,	
max.  — Number of simultaneous calls of the client instructions for data access, per connection, max.  — Number of registerable nodes, max.  — Number of registerable method calls of OPC_UA_MethodCall, max.  — Number of inputs/outputs when calling OPC_UA_MethodCall, max.  • OPC UA Server  — Application authentication  — Security policies  5 000  100  20  Yes; D	ole security policies: None, Basic128Rsa15, Basic256Rsa15, 56Sha256	
max.  — Number of simultaneous calls of the client instructions for data access, per connection, max.  — Number of registerable nodes, max.  — Number of registerable method calls of OPC_UA_MethodCall, max.  — Number of inputs/outputs when calling OPC_UA_MethodCall, max.  • OPC UA Server  — Application authentication  — Security policies  5 000  100  20  Yes; D	ole security policies: None, Basic128Rsa15, Basic256Rsa15,	

Number ofit-levented	50,000		
Number of accessible variables, max.	50 000		
Number of registerable nodes, max.	10 000		
Number of subscriptions per session, max.	20		
— Sampling interval, min.	100 ms		
— Publishing interval, min.	500 ms		
Number of server methods, max.	20		
Number of inputs/outputs per server method, max.	20		
<ul> <li>Number of monitored items, recommended max.</li> </ul>	1 000; for 1 s sampling interval and 1 s send interval		
<ul> <li>Number of server interfaces, max.</li> </ul>	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"		
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	1 000		
<ul> <li>Alarms and Conditions</li> </ul>	Yes		
<ul> <li>Number of program alarms</li> </ul>	100		
Number of alarms for system diagnostics	50		
Further protocols			
MODBUS	Yes; MODBUS TCP		
Isochronous mode			
Equidistance	Yes		
S7 message functions			
Number of login stations for message functions, max.	32		
Program alarms	Yes		
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH		
Number of loadable program messages in RUN, max.	2 500		
Number of simultaneously active program alarms			
Number of program alarms	600		
Number of alarms for system diagnostics	100		
Number of alarms for motion technology objects	80		
Test commissioning functions			
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems		
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)		
Single step	No		
Number of breakpoints	8		
Status/control			
Status/control variable	Yes		
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters		
Number of variables, max.	inputs/outputs, memory bits, DBs, distributed 1/Os, timers, counters		
	200; per job		
— of which status variables, max.			
— of which control variables, max.	200; per job		
Forcing	Voc		
• Forcing	Yes		
• Forcing, variables	Peripheral inputs/outputs		
Number of variables, max.	200		
Diagnostic buffer			
• present	Yes		
<ul> <li>Number of entries, max.</li> </ul>	1 000		
— of which powerfail-proof	500		
Traces			
Number of configurable Traces	4; Up to 512 KB of data per trace are possible		
Interrupts/diagnostics/status information			
Diagnostics indication LED			
RUN/STOP LED	Yes		
• ERROR LED	Yes		
MAINT LED	Yes		
STOP ACTIVE LED	Yes		
<ul> <li>Connection display LINK TX/RX</li> </ul>	Yes		
Supported technology objects			
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC		
Number of available Metion Control	program; selection guide via the TIA Selection Tool		
<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	800		

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Required Motion Control resources	40	
— per speed-controlled axis	40	
— per positioning axis	80	
— per synchronous axis	160	
— per external encoder	80	
— per output cam	20	
— per cam track	160	
— per probe	40	
Positioning axis		
<ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	5	
<ul> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	10	
Controller		
PID_Compact	Yes; Universal PID controller with integrated optimization	
PID_3Step	Yes; PID controller with integrated optimization for valves	
PID-Temp	Yes; PID controller with integrated optimization for temperature	
Counting and measuring		
High-speed counter	Yes	
Ambient conditions		
Ambient temperature during operation		
horizontal installation, min.	-25 °C; No condensation	
horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the	
- 113112311441111411141141141	display is switched off	
<ul> <li>vertical installation, min.</li> </ul>	-25 °C; No condensation	
<ul> <li>vertical installation, max.</li> </ul>	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the	
	display is switched off	
Ambient temperature during storage/transportation		
● min.	-40 °C	
• max.	70 °C	
Altitude during operation relating to sea level		
<ul> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual	
configuration / header		
configuration / programming / header		
Programming language		
— LAD	Yes	
— FBD	Yes	
— STL	Yes	
— SCL	Yes	
— GRAPH	Yes	
Know-how protection		
User program protection/password protection	Yes	
Copy protection	Yes	
Block protection	Yes	
Access protection		
protection of confidential configuration data	Yes	
Password for display	Yes	
Protection level: Write protection	Yes	
·	Yes	
Protection level: Read/write protection     Protection level: Complete protection		
Protection level: Complete protection  Programming / cycle time manifering / header.	Yes	
programming / cycle time monitoring / header	adjustable minimum cycle time	
• lower limit	admissable minimum cycle ime	
- umm an limit		
• upper limit	adjustable maximum cycle time	
Dimensions	adjustable maximum cycle time	
· ·	adjustable maximum cycle time  35 mm	
Dimensions	adjustable maximum cycle time	
Dimensions  Width  Height  Depth	adjustable maximum cycle time  35 mm	
Dimensions Width Height	adjustable maximum cycle time  35 mm  147 mm	
Dimensions  Width  Height  Depth	adjustable maximum cycle time  35 mm  147 mm	
Dimensions Width Height Depth Weights	adjustable maximum cycle time  35 mm  147 mm  129 mm	

eClass	14	27-24-22-07
eClass	12	27-24-22-07
eClass	9.1	27-24-22-07
eClass	9	27-24-22-07
eClass	8	27-24-22-07
eClass	7.1	27-24-22-07
eClass	6	27-24-22-07
ETIM	9	EC000236
ETIM	8	EC000236
ETIM	7	EC000236
IDEA	4	3565
UNSPSC	15	32-15-17-05

Approvals / Certificates

General Product Approval

Test Certificates











Special Test Certificate

other Environment

 Confirmation
 Miscellaneous
 Environmental Confirmations
 Environmental Confirmations

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